

What is claimed is:

1 1. A flaw inspection method by magnetic particle testing, comprising:
2 obtaining an image of a surface of a sample to be inspected by using a
3 color video camera where magnetic particle is coated;
4 extracting a flaw candidate of said inspected surface by processing the
5 obtained image;
6 displaying an image of the extracted flaw candidate on a display screen;
7 and
8 storing the displayed image to a memory.

1 2. The flaw inspection method according to claim 1, wherein the
2 image stored in the memory is an image of a flaw extracted from the flaw candidate.

1 3. The flaw inspection method according to claim 1, wherein the flaw
2 candidate is detected by using information on luminance of a green (G) signal component
3 among three RGB primary color signals from the color video camera.

1 4. The flaw inspection method according to claim 1, wherein the
2 image obtained includes a positional information and the positional information is
3 displayed on the display screen with the image.

1 5. A flaw inspection method by liquid penetrant testing, comprising:
2 illuminating a surface of a sample to be inspected with polarized light;
3 obtaining an image of the surface illuminated with the polarized light;
4 extracting a flaw candidate from the detected image of the surface by
5 processing the obtained image; and
6 displaying an image of the extracted flaw candidate.

1 6. The flaw inspection method according to claim 5, wherein a
2 chromaticity of the obtained image is converted using a parameter.

1 7. The flaw inspection method according to claim 6, wherein the
2 image is detected by using a color video camera and the parameter for converting the
3 chromaticity of the image is unique to the color video camera.

1 8. The flaw inspection method according to claim 5, wherein the
2 image displayed is associated with a positional information.

1 9. The flaw inspection method according to claim 8, wherein the
2 positional information is obtained with the image.

1 10. The flaw inspection method according to claim 5, further
2 comprising:

3 detecting a flaw from the extracted flaw candidate; and
4 storing an image of the detected flaw into memory.

1 11. A flaw inspection method, comprising:
2 illuminating a surface of a sample to be inspected with light;
3 obtaining an image of the surface;
4 extracting a flaw candidate of the inspected surface by processing the
5 obtained image;

6 displaying an image of the extracted flaw candidate;
7 detecting a flaw from the extracted flaw candidate; and
8 storing an image of the detected flaw into memory.

1 12. The flaw inspection method according to the claim 11, further
2 comprising:
3 re-displaying the stored flaw image.

1 13. The flaw inspection method according to the claim 11, wherein the
2 light illuminating the sample surface is polarized light.

1 14. The flaw inspection method according to the claim 11, wherein the
2 light illuminating the sample surface is ultra violet light.

1 15. The flaw inspection method according to the claim 11, wherein the
2 image is detected by using a color video camera.

1 16. The flaw inspection method according to the claim 11, wherein the
2 image is displayed on a screen together with a positional information.

1 17. The flaw inspection method according to the claim 11, wherein a
2 chromaticity of the image displayed is converted from the image using a parameter
3 unique to the color video camera.

1 18. The flaw inspection method according to the claim 11, wherein the
2 image of the flaw candidate is displayed on a screen distinguishable from others.

1 19. A flaw inspection method, comprising:
2 obtaining an image of a surface of an object to be inspected;
3 detecting a flaw from the obtained image;
4 displaying the detected flaw image on a screen; and
5 storing the displayed flaw image in memory; wherein the flaw image is
6 displayed on the screen distinguishable from other part of the object.

1 20. The flaw inspection method according to the claim 19, further
2 comprising:
3 illuminating the object with a polarized light.

1 21. The flaw inspection method according to the claim 19, further
2 comprising:
3 illuminating the object with an ultra violet light.

1 22. The flaw inspection method according to the claim 19, wherein the
2 image is detected using a color video camera.

1 23. The flaw inspection method according to the claim 19, wherein the
2 detected flaw image is displayed on a screen together with a positional information.

1 24. A flaw inspection apparatus based on flaw testing, comprising:
2 illumination means for illuminating a surface of a sample to be inspected;

3 a color video camera which obtains an image of the surface;
4 flaw candidate extraction means for extracting a flaw candidate of the
5 surface from the image obtained by said color video camera;
6 display means for displaying an image of the flaw candidate extracted by
7 said flaw candidate extraction means;
8 flaw detection means which detects a flaw from the displayed flaw
9 candidate; and
10 memory means for storing the image of flaw detected by the flaw detection
11 means.

1 25. The flaw inspection apparatus according to claim 24, wherein the
2 display means displays the image of the flaw candidate accompanied with a positional
3 information.

1 26. A flaw inspection apparatus based on flaw testing, comprising:
2 a light source which illuminates a surface of a sample to be inspected;
3 a color video camera which obtains an image of the surface;
4 a chromaticity converter which converts a chromaticity of the image
5 obtained by the color video camera by using a conversion coefficient which is unique to
6 the color video camera;
7 a flaw candidate extractor which extracts a flaw candidate of the surface
8 from the image obtained by said color video camera which chromaticity is converted by
9 the chromaticity converter;
10 a display which displays on a screen an image of the extracted flaw
11 candidate which chromaticity is converted;
12 a flaw detector which detects a flaw from the displayed flaw candidate;
13 and
14 a memory which stores the image of flaw detected by the flaw detector.

1 27. The flaw inspection apparatus according to claim 26, wherein said
2 chromaticity converter obtains conversion coefficients for converting RGB(Red, Green
3 and Blue) chromaticity values unique to said color video camera into reference xy
4 chromaticity values.

1 28. A computer memory storing code for a flaw inspection method
2 using an object to be inspected, wherein said computer memory comprises:
3 code for obtaining an image of a surface of the object;
4 code for converting a chromaticity of the obtained image to extract a flaw
5 candidate;
6 code for detecting a flaw from the extracted flaw candidate; and
7 code for displaying the detected flaw image on a screen.

1 29. A computer memory storing code for a flaw inspection method
2 using an object to be inspected, wherein said computer memory comprises:
3 code for obtaining an image of a surface of the object;
4 code for converting a chromaticity of the obtained image;
5 code for displaying on a screen an image of the object which chromaticity
6 is converted from the obtained image;
7 code for indicating a flaw candidate on the screen; and
8 code for displaying a flaw image on a screen detected from the candidate.